

# Alfa Laval AQ4T

## Gasketed plate heat exchanger for HVAC applications

### Introduction

Alfa Laval AlfaQ™ is AHRI Certified® through the Liquid to Liquid Heat Exchangers (LLHE) Certification Program which ensures thermal performance in accordance with the product specifications.

Designed for high throughput, this model delivers excellent thermal performance. A large selection of plate and gasket types is available.

### Applications

- HVAC

### Benefits

- Flexible configuration – heat transfer area can be modified
- Easy to install – compact design
- High serviceability – easy to open for inspection and cleaning and easy to clean by CIP
- Access to Alfa Laval's global service network

### Features

Every detail is carefully designed to ensure optimal performance, maximum uptime and easy maintenance. Selection of available features, depending on configuration some features may not be applicable:



- CurveFlow™ distribution area
- ClipGrip™ gasket attachment
- Offset gasket groove
- OmegaPort™ noncircular port holes
- Leak chamber
- SteerLock™ plate alignment
- FlexFlow™ plate design
- Compact frame
- Fixed bolt head
- Key hole bolt opening
- Lifting lug
- Lining
- Lock washer
- Tightening bolt cover

### Alfa Laval 360° Service Portfolio

Our extensive service offering ensure top performance from your Alfa Laval equipment throughout its life cycle. The Alfa



Laval 360 Service Portfolio include installation services, cleaning and repair as well as spare parts, technical documentation and trouble shooting. We also offer replacement, retrofit, integrity testing, monitoring and much more.

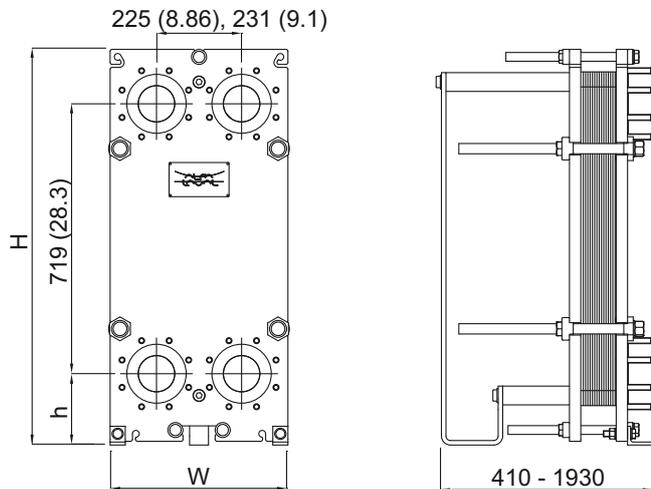
For information about our complete service offering and how to contact us - please visit [www.alfalaval.com/service](http://www.alfalaval.com/service).

## General remarks for technical information

- The global offering presented in this leaflet may not be available for all regions
- All combinations may not be configurable

## Dimensional drawing

Measurements mm (inches)



Frame type	H	W	h
ZM ALS, PED	957 (37.7")	420 (16.5")	128 (5.04")
FM ALS, PED	1054 (41.5")	470 (18.5")	190 (7.48")
FG ALS, PED, Marine <sup>1</sup>	1054 (41.5")	470 (18.5")	190 (7.48")
FG ASME	1054 (41.5")	470 (18.5")	190 (7.48")
FD ALS, PED	1054 (41.5")	470 (18.5")	190 (7.48")
FD ASME	1054 (41.5")	470 (18.5")	190 (7.48")

<sup>1</sup> Marine includes the PV-codes: ABS, BV, CCS, ClassNK, DNV, KR, LR, RINA, and RMRS.

The number of tightening bolts may vary depending on pressure rating.

For ZM frame is the support column replaced by a support foot.

## Technical data

Plates	Type	Free channel, mm (inches)
B	Single plate	2.52 (0.099)
M	Single plate	3.95 (0.155)
BDC	Double wall plate	2.6 (0.10)

### Materials

Heat transfer plates	304, 316/316L, C-276, D-205, C-2000, Ni, TiPd Ti
Field gaskets	NBR, EPDM, FKM, HNBR, HeatSeal
Flange connections	Metal lined: stainless steel, Alloy 254, titanium, Alloy C276, Nickel 200/201, TiPd11
Frame and pressure plate	Carbon steel, epoxy painted

Other materials may be available on request

## Operational data

Frame type	Max. design pressure (barg/psig)	Max. design temperature (°C/°F)
FM, pvcALS	10.0/145	180/356
FM, PED	10.0/145	180/356
FG, pvcALS	15.0/218	150/302
FG, ASME	10.4/151	250/482
FG, PED	15.0/218	150/302
FG, Marine <sup>1</sup>	15.0/218	200/392
FD, pvcALS	25.0/362	200/392

<sup>1</sup> Marine standard includes the standards: ABS, BV, CCS, ClassNK, DNV, KR, LR, RINA, and RMRS.

Frame type	Max. design pressure (barg/psig)	Max. design temperature (°C/°F)
FD, ASME	21.0/304	250/482
FD, PED	25.0/362	200/392
ZM, pvcALS	10.0/145	100/212

<sup>1</sup> Marine standard includes the standards: ABS, BV, CCS, ClassNK, DNV, KR, LR, RINA, and RMRS.

Extended pressure and temperature rating may be available on request.

## Flange connections

Frame type	Connection standard
FM, pvcALS	EN 1092-1 DN100 PN10
	ASME B16.5 Class 150 NPS 4
	JIS B2220 10K 100A
FM, PED	EN 1092-1 DN100 PN10
	ASME B16.5 Class 150 NPS 4
	EN 1092-1 DN100 PN16
FG, pvcALS	ASME B16.5 Class 150 NPS 4
	JIS B2220 10K 100A
	JIS B2220 16K 100A
	EN 1092-1 DN100 PN16
FG, Marine <sup>1</sup>	ASME B16.5 Class 150 NPS 4
	JIS B2220 10K 100A
	JIS B2220 16K 100A
	ASME B16.5 Class 150 NPS 4
FG, ASME	ASME B16.5 Class 150 NPS 4
FG, PED	EN 1092-1 DN100 PN16
	ASME B16.5 Class 150 NPS 4
	EN 1092-1 DN100 PN25
FD, pvcALS	ASME B16.5 Class 150 NPS 4
	JIS B2220 16K 100A
	JIS B2220 20K 100A
	ASME B16.5 Class 150 NPS 4
FD, ASME	ASME B16.5 Class 300 NPS 4 (Rectangular Loose Flange)
	EN 1092-1 DN100 PN25
FD, PED	ASME B16.5 Class 150 NPS 4
ZM, pvcALS	EN 1092-1 DN100 PN10

<sup>1</sup> Marine includes the standards: ABS, BV, CCS, DNV, ClassNK, KR, LR, RINA, and RMRS.

Standard EN1092-1 corresponds to GOST 12815-80 and GB/T 9115.

## Certificates



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